SHEETROCK[®] Brand Lightweight All Purpose Joint Compound

Plus 3[™]

Preparation	 Position and apply SHEETROCK® Brand Gypsum Panels in accordance with manufacturer's recommendations. In cold weather and during gypsum panel joint finishing, temperatures within the building shall be maintained at a minimum of 55 °F (13 °C). Adequate ventilation shall be provided to carry off excess moisture. Mix contents lightly without adding water. Use directly from container for covering fasteners and corner bead. For taping and finishing joints (especially for use in mechanical tools), thin as necessary. Add water in half-pint increments to avoid overthinning. Remix lightly and test apply after each water addition.
Application	Cover joint with a thin layer of compound and embed tape, leaving about 1/32" of compound under feathered edge. Let dry and smooth lightly as required. Apply second coat, feathering approx. 2" beyond first coat. Let dry and smooth lightly as required. Apply third coat, feathering 2" beyond second coat. Let dry and smooth lightly as required. Finish fastener heads, corner bead, and inside corners with only two coats of joint compound, feathered out onto panel faces and finished to a smooth surface. It is recommended that all joints, fasteners, and beads be sanded before decorating. Remove any sanding dust from surfaces. If smoothing and dry sanding, use nothing coarser than 150-grit sandpaper or 220-grit abrasive mesh cloth.
Decorating	For painting and decorating, follow manufacturer's directions for materials used. All surfaces, including applied joint compound, must be thoroughly dry, dust-free, and not glossy before decorating. SHEETROCK® Brand First Coat or a good quality, high-solids, interior latex flat wall paint used undiluted should be applied and allowed to dry before painting, texturing, or wallpapering.
	To improve fastener concealment where gypsum panel walls and ceilings will be subjected to severe artificial

To improve fastener concealment where gypsum panel walls and cellings will be subjected to severe artificia or natural side lighting, and be decorated with a water-based paint, apply a skim coat of SHEETROCK Brand All Purpose Joint Compound or COVER COAT® Brand Compound prior to decoration.

Trademarks

The following trademarks used herein are owned by United States Gypsum Company or a related company: COVER COAT, PLUS 3, SHEETROCK Note

Products described here may not be available in all geographic markets. Consult your U.S. Gypsum Company sales office or representative for information.

Notice

We shall not be liable for incidental or consequential damages, directly or indirectly sustained, nor for any loss caused by application of these goods not in accordance with current printed instructions or for other than their intended use. Our liability is expressly limited to replacement of defective goods. Any claim shall be deemed waived unless made in writing to us within thirty (30) days from the date it was or reasonably should have been discovered.

SAFETY FIRST!

Follow good safety practices. Read material safety data sheets and related literature on products before specification and/or installation.

Manufactured by United States Gypsum Company www.usg.com 125 South Franklin Street Chicago, IL 60606

800 USG.4YOU (874-4968)

J1795/2-04 ©2004, United States Gypsum Company Printed in U.S.A.